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GADOLINIUM SORPTION ON MULTI-WALLED CARBON NANOTUBES

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Abstract: Rare earth metals are deemed to be the materials of future due to their numerous applications including medical diagnostics, nuclear facilities, petroleum industry, etc. In this paper, multi-walled carbon nanotubes, which possess unique physicochemical properties, were evaluated as sorbents for lanthanoid gadolinium from aqueous solutions. The pH-dependent sorption behavior of Gd was studied in the pH range from 3 to 11 at room temperature (298 K). Equilibrium data over a range of initial Gd concentrations of $5-50 \text{ mg L}^{-1}$ was analyzed with Langmuir, Freundlich and Redlich-Peterson models. Sorption kinetics was fitted with the pseudo-first-order, the pseudo-second-order and fractional power kinetic models.

Keywords: gadolinium; multi-walled carbon nanotubes; sorption.

1. INTRODUCTION

Carbon nanostructure materials of diverse chemical compositions, produced as nanoparticles, nanowires or nanotubes, are unique due to their mechanical, electrical, optical, catalytic, magnetic and photonic characteristics and extremely large surface area [1,2]. The possibilities of technical use of carbon nanomaterials seem to be unlimited, which inevitably brought about their exploitation for environmental purposes and their rapid release into the ecosystem [3,4]. The large specific surface area, the outstanding thermal and chemical stabilities and the latest advances in large-scale synthesis render carbon nanostructures as promising materials for detection and separation of an array of organic compounds, metal ions and their complexes [1,3,5,6]. Especially, carbon nanotubes (CNTs) have been termed 'materials of the 21st century' [7] due to their distinctive properties which depend on the diameter and length of the nanotubes, and their morphology [8].

CNTs surface functional groups and hydrophobic surfaces can account for strong interactions with heavy metal ions and organic compounds, respectively, so their presence in the environment affects the physicochemical behavior of common pollutants [3].

Comparing to other carbon-based adsorptive materials, CNTs offer chemically inert surfaces for physisorption with high specific surface areas which measure up to those of activated carbons. Among other factors, the adsorption properties of CNTs depend on contribution of individual adsorption sites [9]. For as produced CNTs, where both ends are generally closed, the possible sites in CNT bundles where the adsorption takes place are the grooves, the outer surface sites, and large-diameter stackingdefect induced interstitial channels [10,11]. The phenomenon of aggregation of CNTs in aqueous solutions limits the accessible sites for binding with pollutants in liquid. Changing surface chemistry via diverse chemical treatments to improve dispersion of CNTs in solution can significantly enhance the interaction of CNTs with pollutants and thus their adsorption capacity and their extraction efficiency, which are strongly pH-dependent [12,13]. One of the major downsides of widespread acid-oxidation methods apply is CNT fragmentation and the production of defects in the graphitic network [14].

Fragmentation is also caused by the high ultrasonic power typically utilized to disperse CNT agglomerates during oxidation [15]. Hence, a compromise needs to be found between functionalization parameters and CNT damage. By adjusting the modification conditions, and thus quantity and nature of surface oxygen groups, the wettability of MWCNT surfaces can be altered and more hydrophilic MWCNTs can be the outcome. Conversely, functional groups may increase diffusion resistance and hinder the access of sorbate molecules [13].

Rare earth elements (REEs) or rare earth metals (REMs), as defined by IUPAC, stand for a group of 17 chemically and physically similar transient metals (scandium, yttrium and further 15 elements called lanthanides ranging from the most abundant cerium and lanthanum to the less frequent lutetium), naturally more abundant than their name would imply [16,17]. They exhibit low solubility and mobility in soil and are usually in the +3 valence state in oxic and anoxic conditions [16].

REEs are recognized as materials of the future due to their importance and applications [18]. Due to the distinctive magnetic, electric and optical properties, REEs and their compounds apply in many kinds of industrial products [16]. World demand for REE reached 185 000 tons in the year of 2015 [19]. A drastic rise has been observed in the last three decades, mainly due to the transition to green, low-carbon economy where they have an essential role in an increasing number of energy technologies such as rechargeable batteries (La), wind turbines (Sm, Dy, Pr, Nd), lamp phosphors (La, Gd, Tb, Eu, Yb), as car catalysts (Ce) and hybrid vehicles (Dy, La, Nd) [20], magnetic alloys (Nd, Dy, Tb, Pr), catalysts for petroleum refining, high-refractive index low-dispersion optical glasses [21,22], fertilizers (Pr, Nd, Sm, Tb, Dy, Er) [23], etc.

The gadolinium compounds are also used in nuclear medicine as magnetic resonance imaging contrast reagents [24] and Gd itself is a "neutron poison", with its most effective isotope Gd-157 having the highest neutron cross-section among the stable isotopes of 254 000 barns for thermal neutrons. [25] Gadolinium is used in CANDU® reactors to suppress excess reactivity or as an emergency shut-down measure [26]. Gd^{3+} is identified as the most paramagnetic ion, due to its electronic structure (its 4f7 subshell is intact in its ionic state) [27] About 1.0 g of Gd is applied for one enhanced MRI scan in the form of commercially available contrast agents [28]. Thus, a large quantity of anthropogenic Gd is discharged into our ecosystem every day and commonly used

wastewater treatment technologies have not been successful in its elimination owing to its good water solubility and tendency to form stable complexes [18].

European Union Commission and the US Department of Energy regard REEs as the most critical raw materials with higher supply risk [29]. However, it was stated that only approximately 3% of the REEs were recycled in 2011 [30].

Since REEs bioaccumulate along the food chain, constant exposure to low concentrations of REEs could cause adverse health effects [31]. A number of deleterious effects due to occupational and environmental exposure to REEs have been registered [32,33], albeit no incidence of intoxication due to the intake of REEs through the food chain has thus far been reported. Hence, the monitoring of REEs in biological and environmental samples is of great significance. [34].

A growing concern about the possible toxicity of Gd to the living organisms due to its impact on the biochemistry of calcium and related cellular processes exists [35]. Several Gd chelate species were detected in environmental waters, but up to now, little is known about the bioavailability and transport of Gd species into biological systems [36,37]. It was demonstrated that free gadolinium is absorbed by various plants [38] and that the uptake of metal ions can be increased by chelation [39].

Toxicity of the free metal ions of lanthanides is lowered substantially via complexing with EDTA or DTPA [27]. The stability of Fe³⁺-EDTA greater than EDTA chelated Gd³⁺, so there is a possibility of conversion of nontoxic complexed Gd from MRI to noncomplexed and toxic Gd species, as Fe-(III)-salts are used during the flocculation within the drinking water purification process [40]. Both Zn²⁺ and Cu²⁺ are found in wastewater and reportedly these two cations react with Gd(DTPA)²⁻ [41].

At the moment, China generates more than 90% of the global REE supply, so mining companies in the rest of the world are actively searching for new exploitable REE deposits and old mines are being reopened, but many countries will have to rely on recycling of REEs from pre-consumer scrap, industrial residues and REE-containing End-of-Life products, bearing in mind the so-called "balance problem" [22].

Multi-walled carbon nanotubes (MWCNTs) are chosen over single-walled carbon nanotubes (SWCNTs) for adsorption seeing that the presence of concentric graphene sheets improves the interaction with the analytes [42].

2. EXPERIMENTAL

2.1. Materials and methods

All chemicals were analytical grade products and used as received.

Gadolinium(III) 500 mg L^{-1} stock solution was prepared by dissolving analytical grade GdCl₃·6H₂O (99% titration, Sigma-Aldrich, USA) in 3% HNO₃ solution in deionized water (Milli-Q Millipore, 18 MΩcm⁻¹ conductivity) in order to avoid hydrolysis. The solution was further diluted to the required concentrations before the experiments.

Commercial multi-walled carbon nanotubes with the following characteristics: an average external diameter of 6–9 nm, the length of 5 μ m, the number of walls 3–6, and 95% of carbon (Sigma-Aldrich, USA), were used for Gd(III) sorption experiments in their pristine state.

The concentrations of Gd(III) in filtrate solutions were analyzed by inductively coupled plasma optical emission spectrometry (ICP-OES, Thermo Scientific CAP 6000). Standard statistical methods were utilized to calculate the mean values and standard deviations for each set of data. All measurements were carried out in triplicate or more if necessary. Relative standard deviations were less than or equal to 5%.

2.2. Sorption procedures

All sorption experiments were conducted at room temperature (298 K), using the batch method. The ratio of solid sorbents to sorbate solutions was maintained at 0.5 g L^{-1} . The suspensions were mounted on shaker which was operated at agitation speeds (AS) in the range of 150-175 rpm. The stirring rates were chosen in order for MWCNTs to be homogeneously dispersed in the solutions.

After the suspensions were shaken for predetermined time intervals, the appropriate aliquots were diluted with deionized water and filtered through 0.45-µm membrane syringe filters.

To investigate the influence of the pH on sorption efficiency, 0.025 g of MWCNTs was introduced into 0.050 L^{-1} solution containing initial concentration of 10 mg Gd(III) L^{-1} . The pH values of the solutions were adjusted to 3.0 - 11.0 with 0.1M HNO₃ or 0.1M KOH.

Sorption kinetics experiments were carried out next to estimate the equilibrium time and rate constants. The initial Gd(III) concentrations were 5, 10 and 25 mg L^{-1} at optimum pH which allowed the exclusion of precipitation. The process appeared to be fast.

Equilibrium adsorption isotherm experiments were conducted over a range of initial Gd(III) concentrations from 5 to 50 mg L^{-1} , by agitating 20 ml of gadolinium (III) solution and 10 mg of MWCNTs The selection of contact time of 24 h was to assure the attainment of sorption equilibrium.

The amount of metal ions sorbed onto the unit mass of MWCNTs (sorption capacity, mg g^{-1}) at time t (min) was calculated using the following equation:

$$Q_t = \frac{(C_0 - C_t) \cdot V}{m} \tag{1}$$

where C_0 and C_t are the initial Gd concentation and Gd concentration after treatment for a certain period of time (mg L⁻¹), respectively, *V* is the volume of the aqueous phase (L) and *m* is the amount of MWCNTs used for the experiment (g).

Removal efficiency is given by the following equation:

$$RE(\%) = \frac{C_0 - C_e}{C_0} \cdot 100$$
(2)

where C_e is the equilibrium Gd(III) concentration in solution (mg L⁻¹).

RESULTS AND DISCUSSION Effect of pH on Gd(III) sorption by MWCNTs

The mechanisms of heavy metal ion adsorption on CNTs are very complicated and appear attributable to physical adsorption, electrostatic attraction, precipitation and chemical interaction between the heavy metal ions and the surface functional groups of CNTs [3].

Several factors, such as surface charge, speciation of heavy metal ions in solution and experimental conditions, affect the adsorption of heavy metal ions on CNTs, which leads to a dependence of the adsorbed amount on the point of zero charge of CNTs (pH_{PZC}) [3]. The properties of CNTs and the speciation of heavy metal ions are the two factors which have the greatest influence on the adsorption of metal ions on CNTs, The pH value plays an important role with respect to the sorption of metal ions on the activity of the surface charge depends on the acidity of the surrounding electrolyte [1]. The pH_{PZC} of as-produced CNTs is in the range of pH 4–6 [43,44].

In the study by Gao at al. [45], it was demonstrated that for $Ni^{2+}(aq)$, $Cd^{2+}(aq)$ and $Zn^{2+}(aq)$, all species were removed from solution at pH > 6 and suggested that particularly in the basic

pH range, deposition played the pivotal role in metallic ion removal [46].

Mohan et Sing [47] have shown that in the case of Cd(II) and Zn(II), at initial $pH \ge 8.0$, the removal happens by adsorption as well as precipitation i.e. the hydroxide ions from the solution form insoluble complexes with metal ions. Gadolinium has a coordination number of 6-9 (even 10 for some compounds) and forms mixed aquahydroxo complexes $Gd(OH)_x(H_2O)_y^{+3-x}$ in neutral and basic solutions. GdCl₃ only remains in its "free" ionic form at pH \leq 5 [48]. Above this pH, it is expected that insoluble hydroxide colloid would quickly appear. Mohan et Sing [47] observed that pH_{fin} in the acid range increased with the increasing pHin, suggesting the occurrence of simultaneous neutralization and sorption processes, and at pHin higher than 6.0, the pH_{fin} became relatively constant. We noticed a similar trend in our study. In view of the information, Mohan et Sing [47] chose the optimum initial pH of 4.5, to correlate the removal with the adsorption process.

It was ascertained in our previous work [13] that the BET surface of the untreated MWCNTs is equal to $252.1 \text{ m}^2 \text{ g}^{-1}$ with the average pore radius of 14.98 nm. It was also established by means of temperature programmed desorption that the surface groups present include lactones, carboxylic anhydrides, phenols, ethers, carbonyls and quinones.

Figure 1. shows the dependence of the removal percentage of Gd(III) on the initial pH value:



 $AS = 175 \ rpm, \ C_s = 0.5 \ g \ L^{-1}$

An abrupt discontinuity can be seen in the graph between pH 6 and 7, that can be attributed to some of the issues stated above. Our data indicated that the most prudent course of action was to select the pH range of 5-5.5 for further experiments, in order to exclude any concurrent precipitation with adsorption.

3.2. Gd(III) sorption kinetics and kinetic modeling

Concentration-time profiles are presented in Figures 2.(a) and (b), and it is shown in all cases that Gd(III) sorption by MWCNTs is a single continuous curve which reaches saturation relatively quickly after approximately 60 min or sooner, indicating that the process is fast. The choice of different agitation speeds (150–175) was for the purpose of preliminary assessment of how small differences in degree of mixing influence sorption capacity of pristine MWCNTs. As expected, a positive correlation is noted.

Kinetic data were treated with the fractional power model, the pseudo-first-order and the pseudosecond-order kinetic models [48]. The fractional power function model is a modified form of the Freundlich equation; its linear form is given in equation (3):

$$\ln Q_t = \ln a + b \ln t \tag{3}$$

where *a* and *b* are constants with b < 1. By definition, the function *ab* which is a constant denotes the specific sorption rate when t = 1 [48].

Perhaps the earliest recognized and one of the most commonly used kinetic equations to date for the sorption of a solute from a liquid solution is Lagergren's equation or the pseudo-first order equation [48]:

$$\log(Q_{eq} - Q_t) = \log Q_{eq} - \frac{(k_1 t)}{2.303}$$
(4)

where k_1 is the rate constant of pseudo-first-order sorption (min⁻¹), Q_{eq} is the amount of sorbed gadolinium (mg g⁻¹) at equilibrium. A plot of $\log(Q_{eq} - Q_t)$ vs. *t* should give a straight line to confirm the applicability of the kinetic model. If the sorption process is truly the first-order process, $\log(Q_{eq})$ should be equivalent to the intercept of a plot $\log(Q_{eq} - Q_t)$ vs. *t*.



Figure 2. Concentration-time profiles for Gd(III) sorption by MWCNTs for (a) for various Cr(VI) initial concentrations ($T = 298 \text{ K}, pH = 5.0, AS = 150 \text{ rpm}, C_s = 0.5 \text{ g } L^{-1}$) and (b) $C_o = 10 \text{ mg } L^{-1}$: I - pH = 5.0, AS = 150 rpm; II - pH = 5.0, AS = 175 rpm; III - pH = 5.5, AS = 175 rpm ($T = 298 \text{ K}, C_s = 0.5 \text{ g } L^{-1}$)

The pseudo-first order expression is more often than not able to describe kinetic data as well as the pseudo second order equation [49]. The pseudosecond-order rate equation is used to describe chemisorption involving the sharing or exchange of electrons between the sorbent and sorbate as covalent forces and ion exchange [50], quite often in its linear form [48]:

$$\frac{t}{Q_t} = \frac{1}{k_2 Q_{eq}^2} + \frac{1}{Q_{eq}} t$$
(5)

where $k_2 (\text{mg}^{-1}\text{g}^{-1}\text{min}^{-1})$ is the rate constant of the pseudo-second order sorption. A plot of t/Q_t vs. t should give a linear relationship for the second-order kinetics. Furthermore, the initial sorption rate h (mg g⁻¹ min⁻¹) of the pseudo-second order reaction can be determined using the following equation:

$$h = k_2 Q_{eq}^2 \tag{6}$$

The pseudo-second-order equation has no problem of designating an effective adsorption capacity which can be determined, along with the rate constant for pseudo-second-order and the initial adsorption rate, from the equation without knowing any parameters beforehand [51].

Kinetic parameters and the coefficients of determination, R^2 , as well as the sorption half-time $(t_{1/2})$ are given in Tables 1, 2 and 3. As an illustration, plots $\log(Q_{eq} - Q_t)$ vs. *t* (pseudo-first order), t/Q_t vs. *t* (pseudo-second order) and $\ln Q_t$ vs. ln *t* (fractional power order) for Gd(III) sorption by MWCNTs were shown in Figures 3, 4 and 5:



Figure 3. Pseudo-first order kinetics of Gd(III) uptake by MWCNTs for (a) various Cr(VI) initial concentrations (T = 298 K, pH = 5.0, AS = 150 rpm, $C_s = 0.5 \text{ g } L^{-1}$) and (b) $C_o = 10 \text{ mg } L^{-1}$: I - pH = 5.0, AS = 150 rpm; II - pH = 5.0, AS = 175 rpm; II - pH = 5.5, AS = 175 rpm (T = 298 K, $C_s = 0.5 \text{ g } L^{-1}$)



Figure 4. Pseudo-second order kinetics of Gd(III) uptake by MWCNTs for (a) various Cr(VI) initial concentrations ($T = 298 \text{ K}, pH = 5.0, AS = 150 \text{ rpm}, C_s = 0.5 \text{ g } L^{-1}$) and (b) $C_o = 10 \text{ mg } L^{-1}$: I - pH = 5.0, AS = 150 rpm; II - pH = 5.0, AS = 175 rpm; III - pH = 5.5, AS = 175 rpm ($T = 298 \text{ K}, C_s = 0.5 \text{ g } L^{-1}$)

Table 1. Kinetic data for Gd(III) sorption on MWCNTs calculated from the pseudo-first and pseudo-second order models for various Cr(VI) initial concentrations (T = 298 K, pH = 5.0, AS = 150 rpm, $C_s = 0.5$ g L^{-1}).

models for various $Cr(v1)$ initial concentrations (1 – 236 K, pH – 5.0, AS – 156 rpm, $C_s = 0.5$ g L).										
Parameters	Experimental data		Pseudo-first			Pseudo-second				
			order kinetics			order kinetics				
C_0 ,	$t_{1/2}, \min$	Qe exp,	k1,	Qe,	R^2	k2,	h,	Qe,	R^2	
mg L ⁻¹		mg g⁻¹	min ⁻¹	mg g ⁻¹		g mg ⁻¹	mg g ⁻¹	mg g ⁻¹		
						min⁻¹	min ⁻¹			
5	6	1.94	0.0346	0.770	0.850	0.126	0.496	1.980	0.999	
10	10	3.13	0.0381	2.045	0.883	0.030	0.333	3.339	0.998	
25	5.5	7.72	0.0674	5.199	0.977	0.033	2.063	7.896	0.999	

Table 2. Kinetic data for Gd(III) sorption on MWCNTs calculated from the pseudo-first and the pseudo-second order models for $C_o=10 \text{ mg } L^{-1}(T=298 \text{ K}, C_s=0.5 \text{ g } L^{-1})$.

pH	Experimental data		Pseudo-first order kinetics			Pseudo-second order kinetics			
	$t_{1/2}, \min$	Qe exp,	k ₁ ,	Q _e ,	R^2	k ₂ ,	h,	Q _e ,	R^2
		mg g ⁻¹	min ⁻¹	mg g ⁻¹		g mg ⁻¹	mg g ⁻¹	mg g ⁻¹	
AS, rpm						min ⁻¹	min ⁻¹		
5 / 150	10	3.13	0.0381	2.045	0.883	0.0298	0.333	3.339	0.998
5 / 175	9.5	3.22	0.0632	3.057	0.996	0.0328	0.382	3.415	0.999
5.5 / 175	8	3.40	0.0586	2.451	0.976	0.0465	0.584	3.543	0.999

Table 3. Kinetic parameters for Gd(III) sorption on MWCNTs calculated from the fractional power model for various Cr(VI) initial concentrations (T = 298 K, pH = 5.0, AS = 150 rpm, $C_s = 0.5$ g L^{-1}) and for $C_o = 10$ mg $L^{-1}(T = 298$ K, $C_s = 0.5$ g L^{-1}).

= 0.5 g L)								
C_0 , mg L ⁻¹	5	10	25	pH	5	5	5.5	
а	0.878	0.711	3.781	AS, rpm	150	175	175	
b	0.174	0.322	0.155	а	0.711	0.840	1.147	
R^2	0.612	0.837	0.838	b	0.322	0.291	0.239	
				R^2	0.838	0.873	0.774	

Since the coefficients of determination for the pseudo-second-order kinetic model were higher than the corresponding values for the pseudo-first-order kinetic model, the pseudo-second-order kinetics model appears to be more adequate for description of the Gd(III) sorption by MWCNTs process. A further indication of this was that the experimentally achieved values for the equilibrium sorption capacities showed significantly better agreement with the calculated values from the pseudo-secondorder model than those from the pseudo-first-order model. This indicated that the sorption rate is controlled by both sorbent capacity and sorbate concentration. The initial sorption rate, h, generally increases with an increase in the initial Gd(III) concentration and the AS due to improved mass transfer.

Both pseudo-first-order and fractional power models failed to adequately represent experimental data over the whole duration of the experiment, and R^2 values for fractional power order were less than or equal to 0.838, showing especially poor correlation.



Figure 5. Fractional power model kinetics of Gd(III) uptake by MWCNTs for (a) various Cr(VI) initial concentrations (T = 298 K, pH = 5.0, AS = 150 rpm, $C_s = 0.5 \text{ g } L^{-1}$) and (b) $C_o = 10 \text{ mg } L^{-1}$: I - pH = 5.0, AS = 150 rpm; II - pH = 5.0, AS = 175 rpm; II - pH = 5.5, AS = 175 rpm (T = 298 K, $C_s = 0.5 \text{ g } L^{-1}$)

3.3. Equilibrium sorption of Gd(III) by MWCNTs and isotherm models

Sorption equilibrium and sorption kinetics supply essential physicochemical data for estimating the applicability of a sorption process as a unit operation [52]. An isotherm equation, whose parameters express the surface properties and affinity of the sorbent at a fixed temperature and pH, is an especially convenient way to assess the variation of sorption with a concentration of sorbate. It relates Gd(III) uptake per unit mass of MWCNTs (Q_e , mg g⁻¹) to the equilibrium sorbate concentration in the bulk liquid phase (C_e , mg L⁻¹) (see Figure 6.(a)) [53].



Figure 6.(a) Adsorption isotherm of Gd(III) sorption by MWCNTs (pH = 5.5, T = 298 K, AS = 175 rpm, $C_s = 0.5$ g L^{-1}) and (b) Redlich-Peterson isotherm for the sorption of Gd(III) by MWCNTs

The equilibrium adsorption data presented in Figure 6.(a) were fitted with Langmuir, Freundlich and Redlich Peterson equations (Table 5) in order to establish the isotherm model that is the most suitable to illustrate the acquired results. The Langmuir sorption isotherm predicts monolayer sorption at specific homogenous sites within the structurally homogeneous sorbent; all sorption sites are identical and energetically equivalent [54, 55]. Theoretically, the sorbent has a limited capacity for the sorbate and no sorption can take place after attaining a saturation value. The linearized expression of the Langmuir isotherm model is given as:

$$\frac{C_e}{Q_e} = \frac{1}{Q_{\max}K_L} + \frac{C_e}{Q_{\max}}$$
(7)

where: Q_{max} is the monolayer capacity of the adsorbent (mg g⁻¹) and K_L is the Langmuir adsorption constant associated to the affinity of binding sites (L mg⁻¹). The key characteristics of this model can be expressed in terms of a dimensionless constant called Langmuir equilibrium parameter or separation factor R_L :

$$R_L = \frac{1}{1 + K_L C_i} \tag{8}$$

The value of R_L shows the type of the isotherm either to be unfavorable ($R_L > 1$), linear ($R_L = 1$), favorable ($0 < R_L < 1$) or irreversible ($R_L = 0$).

The Freundlich isotherm is an empirical model which presumes that reversible multilayer sorption occurs at a heterogeneous surface. The linear form of the Freundlich equation [56] is as follows:

$$\ln Q_e = \ln K_F + \frac{1}{n} \ln C_e \tag{9}$$

where $K_{\rm F}$ (dm³ g⁻¹) and *n* are the Freundlich adsorption constants characteristic for the system.

The value of K_F is related to the degree of adsorption. Higher K_F values indicate a higher affinity

for the investigated adsorbent. The Freundlich constant or heterogeneity factor (1/n) is also a measure of the departure of the sorption process from linearity when n=1. If the value of 1/n is smaller than 1, then the sorption capacity is enhanced and new sorption sites appear (favorable sorption). When the value of 1/n is larger than 1, the adsorption bond becomes weak; sorption is unfavorable which leads to a reduced sorption capacity [57].

The exponential linear form of the Redlich-Peterson isotherm model is given in the following form [58]:

$$\frac{C_e}{Q_e} = \frac{1}{b_{RP}Q'_{mon}} + \left(\frac{1}{Q'_{mon}}\right)C_e^{\alpha}$$
(10)

By trial and error, an optimum line for α is adopted. When $\alpha = 1$, it is the same as the Langmuir isotherm equation. When $1/b_{RP}Q'_{mon} = 0$, it is the same as the Freundlich isotherm equation. The plots of C_e/Q_e vs. Q_e are given in Figure 6.(b).

To provide a more extensive concentration range, the three-parameter Redlich-Peterson model has a linear dependence on concentration in the numerator and an exponential function in the denominator. The mechanism of adsorption is assumed to be a hybrid and it can be applied either in homogeneous or heterogeneous systems due to its adaptability [59].

 Table 5. Calculated model constants and coefficients of determination

Langmuir		Freundlich		Redlich-Peterson		
Q_{max} , mg g ⁻¹	13.21	n	4.771	$\alpha = 0.98$		
K_L , L ⁻¹ g ⁻¹	526	1/n	0.210	$b_{RP}, \mathrm{m}^2 \mathrm{g}^{-1}$	0.655	
R_L	0.000364	K_F ,(mg g ⁻¹)/(mg L ⁻¹) ^{1/n}	6.133	Q_{mon} , mg g ⁻¹	12.20	
R^2	0.999912	R^2	0.932291	\tilde{R}^2	0.999883	
				$\alpha = 0.96$		
				$b_{RP}, { m m}^2 { m g}^{-1}$	11.25	
				$Q_{mon}, \operatorname{mg} \operatorname{g}^{-1}$	0.838	
				R^2	0.999770	
				$\alpha = 0.94$		
				$b_{RP}, { m m}^2 { m g}^{-1}$	1.117	
				$Q_{mon}, \mathrm{mg}\mathrm{g}^{\text{-1}}$	10.38	
				R^2	0.999569	
				$\alpha = 0.92$		
				$b_{RP}, { m m}^2 { m g}^{-1}$	1.595	
				$Q_{mon}, \mathrm{mg} \mathrm{g}^{-1}$	9.58	
				R^2	0.999276	
				$\alpha = 0.90$		
				$b_{RP}, { m m}^2 { m g}^{-1}$	2.585	
				$Q_{mon}, \mathrm{mg}\mathrm{g}^{\text{-}1}$	8.83	
				R^2	0.998889	
				$\alpha = 0.88$		
				$b_{RP}, { m m}^2 { m g}^{-1}$	5.846	
				$Q_{mon}, \mathrm{mg} \mathrm{g}^{-1}$	8.15	
				R^2	0.998403	

The analysis of the equilibrium data with isotherm models showed that Gd sorption on MWCNTs adheres to Langmuir model, judging by the calculated coefficient of determination values, although $R^2 \ge 0.999$ for Redlich-Peterson model in the α range of 0.90-0.98 was attained as well.

To the best our knowledge, there are no published reports at this time of noncomplexed Gd sorption on pristine CNTs.

4. CONCLUSION

The capacity of as-produced MWCNTs for Gd(III) sorption was tested with respect to pH, time, agitation regime and initial concentration. The pristine MWCNTs showed affinity for Gd(III) sorption and the removal efficiency was strongly pH dependent with two distinct plateaus: the minimum of around 10% at pH < 6.0 and the maximum of close to 100% at pH \geq 7.0. The resulting quantity of bound gadolinium at high pH values is due to a mixed process of adsorption and precipitation. The time-course data for sorption of Gd(III) by MWCNTs at pH 5.0-5.5 obeyed the pseudo-secondorder kinetic model under all experimental conditions, proposing that the sorption rate is controlled by both sorbent capacity and sorbate concentration. The removal process was quite fast, with the maximum experimental capacity attained in 60 min. The isotherm data is best fitted with Langmuir model indicating homogeneous distribution of active sites on the MWCNTs and monolayer adsorption. The maximum monolayer sorption capacity at pH 5.5 and 298 K was found to be 13.21 mg g⁻¹. The results of this study are a promising starting point for further research into sorption of REEs by MWCNTs (pristine and modified), including desorption of bound metal species of interest and regeneration of sorbent.

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6. LITERATURE

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СОРПЦИЈА ГАДОЛИНИЈУМА НА ВИШЕСЛОЈНИМ УГЉЕНИЧНИМ НАНОТУБАМА

Сажетак: Ретке земље се сматрају материјалима будућности захваљујући својим бројним применама, у које спадају медицинска дијагностика, нуклеарна постројења, нафтна индустрија, итд. Вишеслојне угљеничне нанотубе, које имају јединствена физичко-хемијска својства, у овом раду су испитане као сорбенти лантаноида гадолинијума из водених раствора. Зависност сорпције Gd од pH испитивана је у опсегу pH 3–11 на собној температури (298 К). Равнотежна сорпција у опсегу почетних концентрација 5–50 mg L^{-1} анализирана је Лангмировим, Фројндлиховим и Редлих–Петерсоновим моделима. Кинетика сорпције анализирана је моделима псеудопрвог реда, псеудодругог реда и фракционог степена.

Кључне речи: гадолинијум, вишеслојне угљеничне нанотубе, сорпција.

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